

## Installing cartridge filter on DC1500

### Unplug DC1500 before maintenancing.

1. Set upper drum on floor.
2. Remove the three bolts & spacers that hold cover to drum. Move cover out of way making sure not to disconnect any wires.
3. Remove screws from motor brackets. Remove motor.
4. Insert filter bracket down through hole in middle of drum. Secure bracket with screws provided.
5. Turn drum upside down to allow access to the underside of drum.
6. APPLY A BEAD OF SILICONE 1/4" THICK ON THE TOP OF THE RUBBER SEAL ON THE FILTER. (Failure to do so will result in poor seal of filter)
7. Place filter inside drum & align bracket threading with filter. Place acorn nut on threaded area after filter is installed. Snug up to help silicone seal to drum.
8. Re-assemble unit. (Motor, motor brackets, motor cover)
9. Make sure bag weight falls visibly into the lower drum.

